



# Weldmatic 396

Part No: CP134-1 - With W64 4 Roll Drive Wirefeeder

## COMPLETE INDUSTRIAL MIG WELDING PACKAGE.

### COMPLETE INDUSTRIAL MIG WELDING PACKAGE

This 396 Amp three phase MIG welder is ideal for medium to heavy fabrication, and all general industrial fabrication applications.

### FLEXIBILITY & POWER

Optimal weld characteristics provide high quality results on steel, stainless steel and aluminium, plus the power to comfortably run all popular sizes of solid and flux cored wires.

> With the capacity to run 1.6mm flux cored wire, the 396 can handle a wide range of applications.

### BUILT-IN OPERATOR SAFETY

The power source features a built-in thermal protection device that will activate if the machine is operated beyond its safe thermal operating zone.

### FINE ARC CONTROL

30 Voltage steps for fine arc control over the whole operating range, from short arc to full spray transfer.

### DUAL FRONT HANDLES

Exclusive split handles with rubber grips designed to move the machine easily and allow the composite work lead and MIG gun to be stored independently.

### DIGITAL METERS

Digital Volt and Amp meters retain last weld information and allow precise set-up.

### ULTRA-FAST WIRE BRAKING FEATURE

Featured on the 4RD wirefeeder - leaves the wire tip extra clean at the end of the weld.

### Features include:

- > 'Normal' and Creep' start speed modes.
- > Cold wire inch/gas purge controls.
- > Pre/post gas timer controls.

### GAS OR GASLESS

Suits gas shielded and flux cored wires.

### SPOOL CAPACITY

5kg & 15kg.

### PACKAGE INCLUDES

- W64 4 Roll Drive Wirefeeder
- 3.6m Euro Gun Cable
- Bernard™ Centerfire™ Tip 0.9mm
- 10m Work Lead
- 10m Interconnecting Leads
- Gas Regulator/Flowmeter
- Drive Rollers: 0.9/1.2mm "V", 0.9/1.2 knurled (gasless, flux cored, metal cored)



COMES WITH BERNARD™  
CENTERFIRE™ CONSUMABLES



| PRIMARY VOLTAGE               | RATED PRIMARY CURRENT | MAX. PRIMARY CURRENT | RECOMMENDED GENERATOR kVA | RATED OUTPUT @ 40C (10 MIN)                                       | WELDING CURRENT RANGE | WIRE SIZE RANGE (MM)               | SHIPPING WEIGHT |
|-------------------------------|-----------------------|----------------------|---------------------------|---|-----------------------|------------------------------------|-----------------|
| 380/415 Vac - 50Hz<br>3 Phase | 15 Amps               | 27 Amps              | 20 kVA                    | 395 A, 34 V,<br>30% Duty Cycle<br>250 A, 26 V,<br>100% Duty Cycle | 19 - 395 Amps         | 0.8 - 1.6 solid<br>0.8 - 1.6 cored | 172kg           |